

Work Order ID 51919

Wednesday, September 09, 2009 11:31:44 A



Page 1

Item ID: D2739

Accept



Setup Start



Revision ID: D

Item Name: 350 I Beam

Stop



Start Date: 9/10/2009 Start Qty: 8.00



Cust Item ID:

Required Date: 9/18/2009 Req'd Qty: 8.00



Customer:

Reference:

Approvals:

Process Plan:

RP

Date: *09-10-09*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2739

Rev D

100

0.00



Skidtubes

Skidtubes

Memo

0.00

Skidtubes

1-Cut D2600-5 to length as per Dwg D2739. □2-Drill pilot holes in web using drilling Jig DT8162 as per Dwg D2739 □3-Use uni-bit to open holes to finish size as per Dwg D2739. □4-Bevel Fwd end of extrusion and Deburr holes and ends. □5-Dburr

8 *0* - *AWM 9-9-10*

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

2) S on 10/10

(10)

4

120

0.00



Chemical Conversion Coat per QSI005 4.1

HandFinish

Memo

0.00

Hand Finishing

8 *0* - *AWM 9-9-10*

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Page 2

Item ID: D2739

Accept



Setup Start



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Stop



Item Name: 350 I Beam

Start Date: 9/10/2009 Start Qty: 8.00



Cust Item ID:

Required Date: 9/18/2009 Req'd Qty: 8.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130 QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

9-9-10

140 Identify as per dwg & Stock Location: L-5

0.00



Packaging

Memo

0.00

Packaging

(8) - - Awm 9-9-10

150 QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/09/11
MF 09-09-10

Picklist Print

Wednesday, September 09, 2009 11:32:13 AM

Page 1

Work Order ID: 51919



Parent Item: D2739RevD



Parent Item Name: 350 I Beam

Start Date: 9/10/2009

Required Date: 9/18/2009

Comments:

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2600-5-108RevD1		Manufactured	No			100	Each	276.0000	8.0000			
Extrusion 'I Beam' thin												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

276

29985

1

38589

27

47814

248

AWY 9-9-10 - 8 PCS

RELEASED
07-08-02

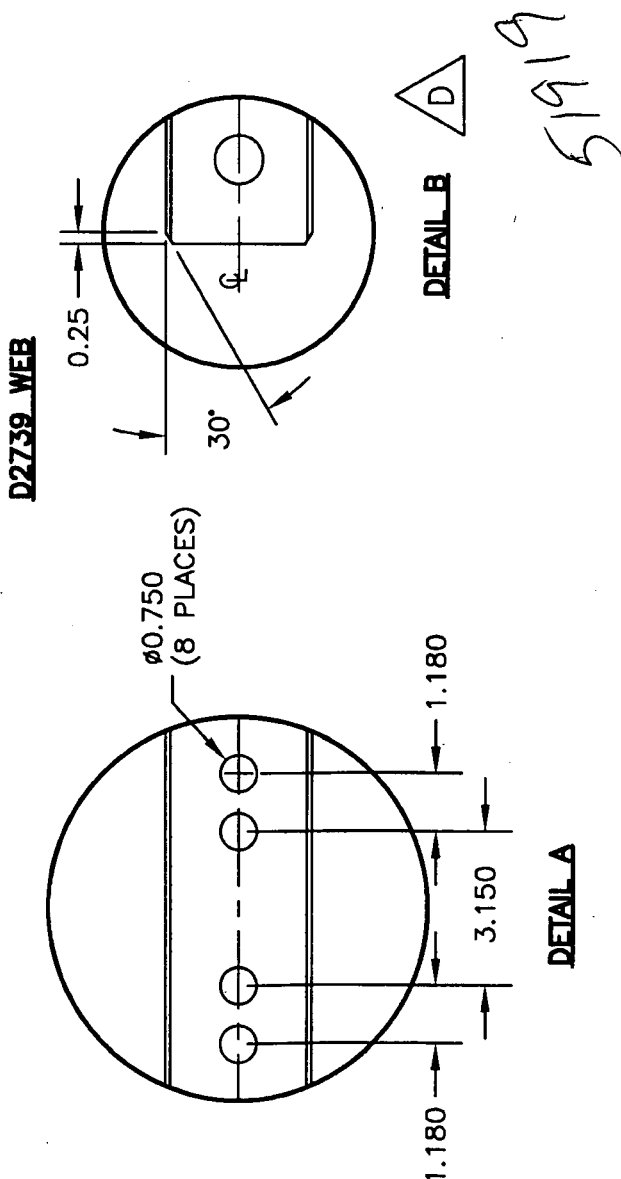
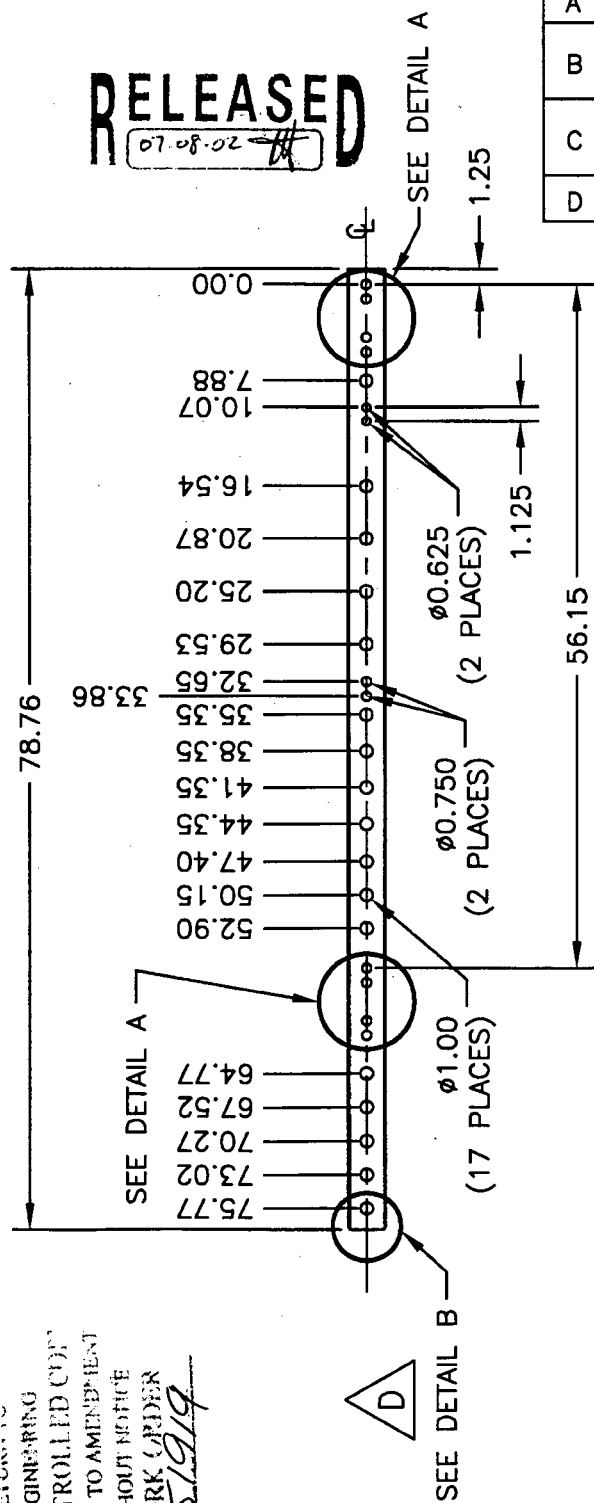
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WORK ORDER

NO. 51919

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NOTES:

- 1) MATERIAL: MAKE FROM D2600-5 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) PART IS SYMMETRIC ABOUT Q